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# SAINTGITS COLLEGE OF ENGINEERING (AUTONOMOUS)

(AFFILIATED TO APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY, THIRUVANANTHAPURAM)

THIRD SEMESTER B.TECH DEGREE EXAMINATION (R,S), DECEMBER 2023 ROBOTICS AND AUTOMATION

## (2020 SCHEME)

Course Code : 20RBT201

**Course Name:** Processing and Properties of Materials

Max. Marks : 100

**Duration: 3 Hours** 

## PART A

# (Answer all questions. Each question carries 3 marks)

- 1. Explain the characteristics of covalent and ionic bonds
- 2. List any three differences between Slip and Twinning.
- 3. Explain vacancy and interstitial diffusion with neat sketches.
- 4. State and explain Fick's first law.
- 5. State the Hume Rothery's rules for substitutional solid solution
- 6. Write short notes on hardenability.
- 7. What are the applications of Aluminium alloys?
- 8. List three functions of the matrix phase.
- 9. Explain (a) Ferromagnetic and (b) Ferrimagnetic materials.
- 10. Define (a) Refraction and (b) absorption

# PART B

# (Answer one full question from each module, each question carries 14 marks) MODULE I

11. Explain the procedure for determining Miller indices for a plane and (14) direction

## OR

- 12. a) Explain Schmid's law. Explain the difference between resolved (7) shear stress and critical resolved shear stress.
  - b) The yield strength of mild steel with an average grain size of (7) 0.05 mm is 137.9 MPa. The yield stress of the same steel with a grain size of 0.007 mm is 275.8 MPa. What will be the average grain size of the same steel with a yield stress of 206.9 MPa? (Assume the Hall-Petch equation is valid and that changes in the observed yield stress are due to changes in grain size.)

## **MODULE II**

13. Distinguish between edge and screw dislocation with the help of (14) Burger's circuit.

#### OR

- 14. a) Explain the various steps in metallographic specimen (8) preparation. How will you determine microstructure using polishing and etching?
  - b) Briefly explain why small-angle grain boundaries are not as (6) effective in interfering with the slip process as are high-angle grain boundaries.

## **MODULE III**

- 15. a) Sketch and label the Iron-Carbon equilibrium diagram and (10) explain the three equilibrium reactions in it.
  - b) Explain the following: (i) Austempering (ii) Ausforming (4)

## OR

- 16. a) Describe the process of Carburizing and Nitriding. (4)
  - b) Justify the need of Heat treatment processes for metals. Explain (10) with neat sketch TTT diagram for heat treatment of steel.

#### **MODULE IV**

17. Write short note on Polymer Matrix Composites and Metal Matrix (14)

#### OR

18. What are composites? What is the need for the development of (14) composites?

#### **MODULE V**

19. Compare the thermal conductivity of metals, ceramics and polymers (14)

#### OR

20. Why does the conductivity of a semiconductor change with impurity (14) content? Compare this with the behavior of metallic conductors.