Course code	Course Name	L-T-P-Credits	Year of Introduction
ME404	INDUSTRIAL ENGINEERING	3-0-0-3	2016

Prerequisite: Nil

Course Objectives:

- To impart theoretical knowledge about various tools and techniques of Industrial Engineering.
- To create awareness about various safety procedures to be followed in carrying out different types of projects.
- To get acquainted with the Inventory management Principles and Techniques.
- To equip with the theoretical knowledge on Quality control practices and testing methods.

Syllabus

Introduction to Industrial Engineering, Plant layout and Material handling, Methods engineering, Industrial relations, Production planning and control, Quality control and Inspection

Expected outcomes:

The students will be able to

i. Know various tools and techniques in industrial Engineering.
ii. Develop work procedure applying the principles of work study.
iii. Apply inventory control techniques in materials management.
iv. Formulate replacement and purchase decisions and arrive at conclusions

Text Books:

1. B. Kumar, Industrial Engineering Khanna Publishers,2013
2. M Mahajan, Industrial Engineering & Production Management, Dhanpat Rai, 2005
3. Martand Telsang, Industrial Engineering & Production Management, S. Chand, 2006
4. O. P. Khanna, Industrial Engineering and Management, Dhanpat Rai, 2010

References:

1. E. S. Buffa, Modern Production management, John Wiley, 1983
2. Grant and Ieven Worth, Statistical Quality Control, McGraw Hill, 2000
3. Introduction to work study – ILO, Oxford And IBH Publishing,2008
4. Ralph M Barnes, Motion and Time Study, Wiley, 1980

Course

Module		Hours	End Sem. Exam Marks
I	Introduction to Industrial Engineering - Evolution of modern Concepts in Industrial Engineering - Functions of Industrial Engineering - Field of application of Industrial Engineering Product Development and research- Design function - Objectives of design, - Manufacturing vs purchase- Economic aspects- C-V-P analysis – simple problems-Development of designs- prototype, production and testing - Human factors in design- Value Engineering .	7	15%
II	Plant layout and Material handling- principles of material handling, Types of material handling equipments, Selection and application. Preventive and break- down maintenance - Replacement policy-- Methods of replacement analysis-Method of providing for depreciation- Determination of economic life - Simple problems.	7	15%

FIRST INTERNAL EXAM			
III	Methods engineering: Analysis of work methods using different types of process chart and flow diagrams- Critical examination- Micro motion study and therbligs- Principles of motion economy – Work measurement-Performance rating.-Determination of allowances and standard time. - Job evaluation and merit rating - Objectives and principles of job evaluation--Wages and Incentives- Primary wage systems- Wage incentive plans.	7	15%
IV	Industrial relations- Psychological attitudes to work and working conditions - fatigue- Methods of eliminating fatigue- Effect of Communication in Industry-Industrial safety-personal protective devices-, causes and effects of industrial disputes- Collective bargaining- Trade union - Workers participation in management.	7	15%
SECOND INTERNAL EXAM			
V	Production planning and control- Importance of planning - job, batch and mass production-Introduction and need for a new product- product life cycle. - Functions of production control - Routing , Scheduling, dispatching and follow up- Gantt charts. Inventory Control, Inventory models -Determination of EOQ and reorder level- simple problems- Selective inventory control techniques.	7	20%
VI	Quality control and Inspection- Destructive and non-destructive testing methods- process capability- Statistical quality control – causes of variation in quality- control charts for X and R. Reliability- causes of failures- Bath tub curve.-System reliability- life testing- Introduction to concepts of, TQM, ISO, Six Sigma and Quality circles (Brief description only).	7	20%
END SEMESTER EXAM			

Question paper pattern

Maximum marks: 100 **Time: 3 hrs**

The question paper should consist of three parts

Part A
There should be 2 questions each from module I and II. Each question carries 10 marks. Students will have to answer any three questions out of 4 (3x10 marks =30 marks)

Part B
There should be 2 questions each from module III and IV. Each question carries 10 marks. Students will have to answer any three questions out of 4 (3x10 marks =30 marks)

Part C
There should be 3 questions each from module V and VI. Each question carries 10 marks. Students will have to answer any four questions out of 6 (4x10 marks =40 marks)

Note: Each question can have a maximum of four sub questions, if needed.