Register No.:

. Name:

SAINTGITS COLLEGE OF ENGINEERING (AUTONOMOUS)

(AFFILIATED TO APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY, THIRUVANANTHAPURAM)

FIFTH SEMESTER B. TECH DEGREE EXAMINATION (Regular), DECEMBER 2022 CHEMICAL ENGINEERING

(2020 SCHEME)

Course Code : 20CHT307

- Course Name: Instrumentation and Process Control
- Max. Marks : 100

Duration: 3 Hours

Normal /Semi-log graph sheet shall be provided on request

PART A

(Answer all questions. Each question carries 3 marks)

- 1. Write a note on conductivity meters.
- 2. List the advantages and disadvantages of a Coriolis meter.
- 3. State the initial value and final value theorem.
- 4. Find the inverse Laplace of X(s) = $\frac{1}{s(s+1)(0.5s+1)}$
- 5. List out the different controllers with its corresponding transfer function.
- 6. Draw the graphical representation of step, ramp, sinusoidal functions. Give the Laplace transform of each.
- 7. Derive the overall transfer function for control system given below:



- 8. Explain servo and regulator problem in control system with suitable examples.
- 9. Elaborate on the frequency response methods and its relevance in process control.
- 10. Explain the terms gain margin and phase margin.

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PART B

(Answer one full question from each module,each question carries 14 marks) MODULE I

11.	a)	Explain the static characteristics of instruments.	(8)
	b)	Describe the principle and working of a Bourdon gauge.	(6)

OR

- 12. a) Explain any one differential flow meter with a detailed sketch. (8)
 - b) Describe the working of a thermocouple, list the various types and applications. (6)

MODULE II

13. a) Solve the following by using Laplace transform:

$$\frac{d^3x}{dt^3} + 2\frac{d^2x}{dt^2} - \frac{dx}{dt} - 2x = 4 + e^{2t}$$
(10)

with initial conditions x (0) =1, x' (0) =0, x" (0) = -1

b) Sketch the following function: u(t) - 2u(t-1) + u(t-3) (4)

OR

- 14. a) A thermometer with a time constant of 5 sec is at steady state at 0 $^{\circ}$ C. Suddenly it is immersed into a boiling water bath.
 - (i) Determine the time taken for the thermometer to read (8) $80 \ ^{\circ}C.$
 - (ii) Determine the reading of the thermometer at 4 sec.
 - b) Derive the transfer function $Q_0(s)/Q(s)$ for the liquid level system shown in the figure below. List the assumptions made.



MODULE III

15. a) The overall transfer function of a control system is given as:

$$G(s) = \frac{16}{1.5s^2 + 2.4s + 6}$$

A step change of 6 is introduced into the system. Determine the (10) following:

- (i) Overshoot
- (ii) Period of oscillation

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- (iii) Ultimate value of response
- (iv) Maximum value of response
- (v) Rise time.

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b) Compare the transfer functions $\frac{H(s)}{Q(s)}$ for a non-interacting and (4) interacting two tank system.

OR

- 16. a) Describe the working principle of a control valve with a neat sketch. Write down their basic classification. (8)
 - b) A unit step change in error is introduced into a PID controller. If Kc=10, T_I =1, T_D =0.5, obtain the response of the system. (6)

MODULE IV

- 17. a) Plot the root locus diagram for the transfer function: $G(s) = \frac{K}{(s+1)(s+2)(s+3)}$ Find the value of K for stability. (10)
 - b) Describe the Routh Stability Criteria. What are some (4) limitations of using this method.

OR

18. a) Determine the range of K values for stability if the closed loop transfer function is:

$$\frac{C(s)}{R(s)} = \frac{K}{s(s^2 + s + 1)(s + 2) + K}$$
(8)

b) For the control system shown below, determine:



- (i) C(s)/R(s)
- (ii) C (∞)
- (iii) Offset

MODULE V

19. a) The open loop transfer function of a control system is given by,

$$G(s) = \frac{1}{s(2s+1)(s+1)}$$
(14)

Sketch the Bode plot and determine the Gain margin and Phase margin.

OR

20. a) Using Ziegler-Nichols tuning rules, determine the settings of PID controllers for a process whose open loop transfer function is given by (10)

$$G(s) = \frac{5e^{-0.2s}}{(s+1)(0.5s+1)}$$

b) Using substitution rule, determine the amplitude ratio and phase angle of a first order system. (4)