# 727A4

Register No.:

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# SAINTGITS COLLEGE OF ENGINEERING (AUTONOMOUS)

(AFFILIATED TO APJ ABDUL KALAM TECHNOLOGICAL UNIVERSITY, THIRUVANANTHAPURAM)

#### FOURTH SEMESTER B.TECH DEGREE EXAMINATION (Regular), JULY 2022

#### (2020 SCHEME)

Course Code : 20MET296

Course Name: Materials in Manufacturing

Max. Marks : 100

Duration: 5 Hour

#### PART A

## (Answer all questions. Each question carries 3 marks)

- 1. Discuss the effect of grain size on material properties.
- 2. Explain the process of crystallization.
- 3. What are Frickles with relation to materials?
- 4. Describe the broad classification of super alloys.
- 5. List any 6 applications of super alloys.
- 6. Why nickel is used for high temperature applications?
- 7. Explain the effects of adding niobium to steel.
- 8. What are the effects of forging temperature and forging pressure on Ti alloys?
- 9. List and explain any three properties of Maraging steel.
- 10. Where is 100% pure titanium used?

## PART B

## (Answer one full question from each module, each question carries 14 marks)

## MODULE I

11.	Exp	lain the following with neat diagrams	
	a)	Edge dislocation	(7)
	b)	Screw dislocation	(7)

## OR

12. Find the Atomic Packing Factor (APF) of SC, BCC and FCC (14)

## MODULE II

13. Draw a clear diagram to describe the electroslag remelting process. List the benefits of electroslag remelting as well. (14)

## OR

14. Describe the reasons for the development of super alloys as high temperature alloys. (14)

## **MODULE III**

- 15. Write short notes on the following variants (14)
  - (i) Fe-Ni based super alloys

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(iii) Co based super alloys

# OR

- 16. Write short notes on the following
  - Solid solution strengthening (i)

Ni based super alloys

- Precipitation strengthening (ii)
- Carbide and boride phases (iii)

#### **MODULE IV**

Describe how single crystal super alloys are produced. Draw neat diagrams.

- OR 18. Describe how defects are formed during directional solidification and how heat is (14) transferred. **MODULE V** 19. Draw and explain Cu-Zn phase diagram (14)OR
- 20.
  - With clear sketches, explain the structures of MgCu2, MgZn2, and MgNi2. a) (7) b) (7)
    - What are the different reactions in austenite in maraging steel

17.

(ii)

(14)

2

(14)